



2300 Madison Highway, Valdosta, GA 31601

SB-195 Cost Estimate

SB-195 Compliance Cost, Part A

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| 1. Remove and reinstall the wing tips, wing inspection panels, wing gap covers, tail cone, rudder cap aft fuselage close-out inspection panel and baggage floor inspection panel. | 5.0 hrs. |
| 2. Inspect all bond lines as depicted in SB-195. | 3.0 hrs. |
| 3. Treat the wings, stabilizers and aft fuselage with corrosion inhibitor. * | 3.0 hrs. |
| 4. Log book entries and required notifications. | <u>1.0 hr.</u> |
| Total: | 12.0 hrs. |

SB-195 Compliance Cost, Part B

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| 1. Remove the elevators | 1.0 hrs. |
| 2. Inspect all bond lines as depicted in SB-195 | 1.0 hrs. |
| 3. Rivet the horizontal outer rib and rear spar. | 4.0 hrs. |
| 4. Cover rivet heads with body filler, sand, prime and paint ** | 4.0 hrs. |
| 5. Treat the inside of the stabilizers with Corrosion inhibitor. | 1.0 hr. |
| 6. Reinstall the elevators. | <u>1.0 hrs.</u> |
| Total: | 12.0 hrs. |

Labor cost at an average shop rate of \$95.00 per hour:

Part A: \$1140.00

Part B: \$1140.00

Materials Cost:

1 ea. Poly Sulfide Sealer, quart kit:	\$89.00
1 Gal. Corrosion Inhibitor	\$104.00
Rivets	<u>\$25.00</u>
	\$218.00

Total Cost:

AA1 Series, AA5, AA5A and AA5B Part A: \$1,244.00

AA1 Series and AA5 Part A and B: \$2,308.00

*AA1 Series Aircraft have a shorter wing than the AA5 Series aircraft and may take less time.

** Does not consider cost to repaint.